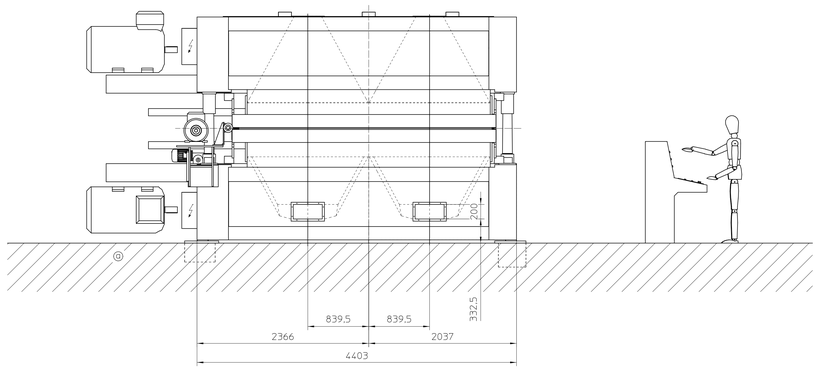

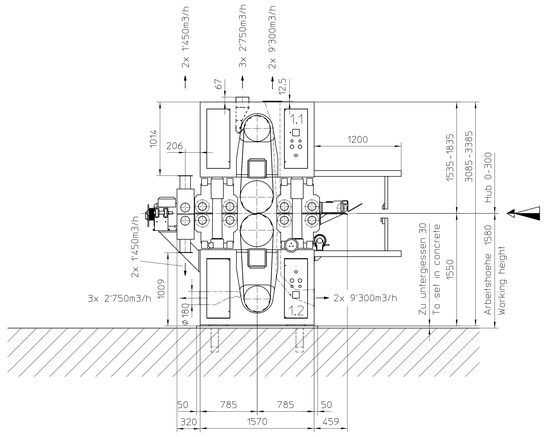

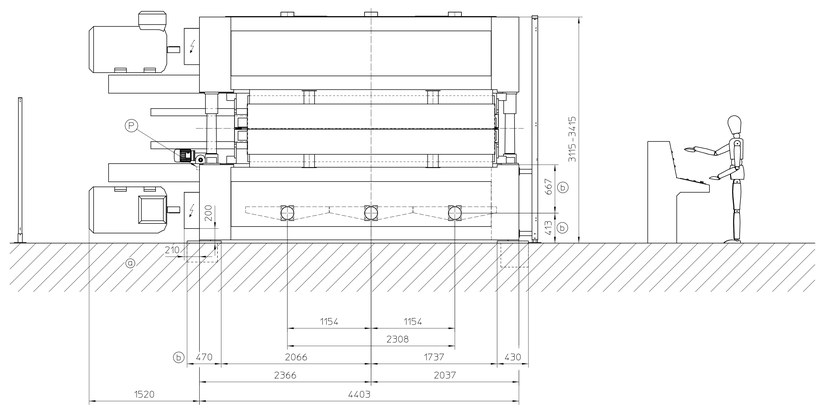

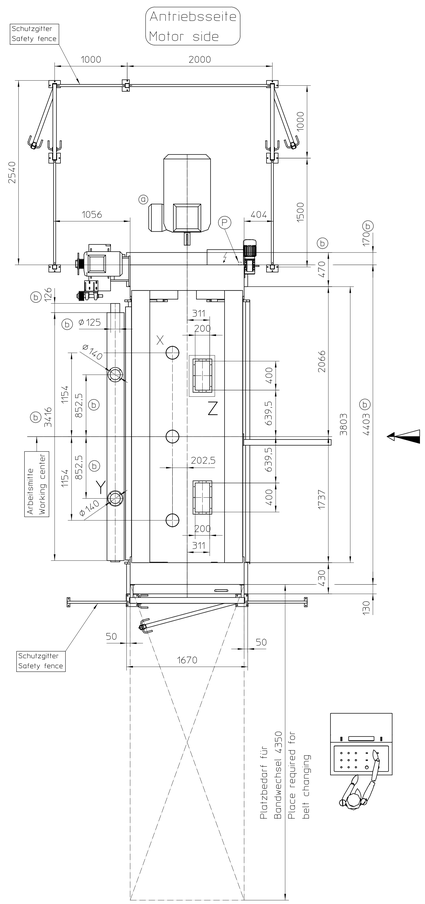

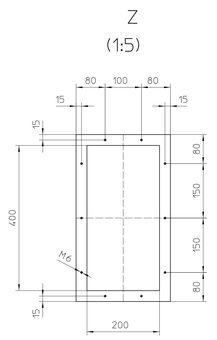

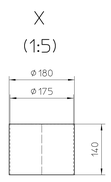

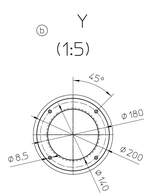

Fundament: Dimensionierung und Auslegung kundenseitig
Foundation: Dimensioning and configuration to be supplied by customer

P - Pressluftanschluss G1/4", min. 6 bar - Luftbedarf 1x5 m3/h bei 20°C - Klemmenkasten	P - Compressed air connection G1/4", min. 6 bar - Air requirement 1x5 m3/h at 20°C - Terminal box
- Absaugung: Absaugluftverbrauch: b Total K: 59'500m3/h Erforderlicher Unterdruck an den Maschinenstützen ca. 2000 Pa stat. Im Zentralrohr bauseits Strömungswächter einbauen. In die Abluftleitungen sind bauseits Klappen einzubauen. - Verbindliche Grubenmasse gemäss Plan von Ventilationsfirma. - Alle Masse in mm !	- Dust extraction: Exhausted air consumption: b Total K: 59'500m3/h Required underpressure on each exhaust connection approx. 2000 Pa stat. The central exhaust pipe has to be provided with an air flow control. Install in each exhaust pipe an air throttle. - The correct dimensions of cavity can be taken from the plan of ventilation firm. - All dimensions in mm !

b

Fundamenplan: 7020661

☒ 14.05.18 ORTIZ ☐ ☐		replaced by	
☒ 11.09.18 ORTIZ ☐ ☐		replaces	
item 1 SATOS 32 K BSRE	width 320	group 305.725	
item 1 AH=2550	scale 1:25	A0X	
item 2 DR JOHNSON LUMBER CO. / US	created	15.03.18	ORTIZ
material	approved	12.09.18	FITZI
machtype S-INSTALLATIONSPLAN	released	12.09.18	ORTIZ
STEINEMANN TECHNOLOGY AG CH-9015 St.Gallen	steinemann	7020545b	1/1

Allg. Tol. für spanabhebende Bearbeitung	DIN ISO 2768-mK
general tolerances for machined parts	DIN ISO 2768-mK
Allg. Tol. bei Schweisskonstruktionen	DIN ISO 13920-AE
general tolerances for welded parts	DIN ISO 13920-AE