



PUBLIC AUCTION

PCC AEROSTRUCTURES (Surplus to Ongoing Operations)

ONLINE ONLY WEBCAST VIA *BidSpotter.com*

Thursday, December 10 at 10:00am ET

INSPECTION: Wednesday, December 9, By Appointment Only, PPE required

AUCTION LOCATION: 55 Westcreek Drive, Vaughan, Ontario, Canada, L4L9N6

SECOND LOCATION: 710 Rowntree Dairy Rd, Woodbridge, ON L4L 5T7

ALL ITEMS AT SECOND LOCATION ARE AVAILABLE FOR IMMEDIATE SALE AND REMOVAL



CNC MACHINING AEROSPACE FACILITY



SNK CNC VMC HPS 120B/5 Profiler



MAZAK CNC VMC VTC 20C



STUDER CNC dual head cylindrical grinder S40



GORBEL 4,000 lb capacity freestanding crane

SALE CONDUCTED BY:



224.927.5300 | pplauctions.com



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2006

5-Axis

SNK CNC VMC HPS 120B/5 Profiler



MAZAK CNC HMC H-500/40N



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HITACHI SEIKI CNC HMC HG630

CNC HORIZONTAL MILLS

2006 SNK CNC Mill Mdl. HPS 120B/5 Profiler, 5-Axis, Fanuc 31i – Mdl. A5, Table Size 48" x 120", table capacity 11,000 lbs, travels: X 124, Y 51.9, Z 30, A +/- 90 Deg, C +/- 270 Deg, 15,000 rpm, 60 ATC, 50 taper, feed rates XYZ 1-393 IPM, rapid traverse XZ 945 IPM, Y 787 IPM, feed rates AC 0-1800 DPM, coolant through spindle, S/N A6K2690 [4522] [WB]

MAZAK CNC Mill Mdl. H-500/40N, Mazatrol M-32 control, 5-Axis, travels: X 27.95, Y 20.07, Z 20.07, 10,000 rpm, 30 ATC, 20"x20" pallet, cat 40, chip conveyor, Filtermist S800 oil mist filter, 1994, S/N 111730 [4518] [WB]

HITACHI SEIKI CNC Mill Mdl. HG630, Fagor 8055/A-M, 4 axis, travels: X 38, Y 27, Z 30, 8,000 rpm, 40 ATC, (3) 24"x24" tables, cat 50, chip conveyor, coolant through spindle, Filtermist FX6002 oil mist filter 1989, S/N HG60040 [4422] [WB]

HITACHI SEIKI CNC mill, Mdl. HG630, Fagor 8055i control, 4 axis, travels: X 38, Y 27, Z 30, 8,000 rpm, 40 ATC, (3) 24"x24" tables, cat 50, chip conveyor, coolant through spindle, Filtermist FX6002 oil mist filter 1989 sn HG60073 [4420] [WB]

HITACHI SEIKI CNC Mill Mdl. HG630, Seicos S16-II control, 4-Axis, travels: X 38, Y 27, Z 30, 8,000 rpm, 40 ATC, (3) 24"x24" tables, cat 50, chip conveyor, coolant through spindle, Filtermist FX6002 oil mist filter, BiConn Multiport DNC Remote 1989, S/N HG60068 [4405] [WB]

HITACHI SEIKI CNC Mill Mdl. HG630, Seicos S16-II control, 4-Axis, travels: X 38, Y 27, Z 30, 8,000 rpm, 40 ATC, (3) 24"x24" tables, cat 50, chip conveyor, coolant through spindle, Filtermist FX6002 oil mist filter BiConn Multiport DNC Remote 1989, S/N HG60005 [4406] [WB]

HITACHI SEIKI CNC Mill Mdl. HG630, Seicos S16-II control, 4-Axis, travels: X 38, Y 27, Z 30, 8,000 rpm, 40 ATC, (3) 24"x24" tables, 40 atc, cat 50, chip conveyor, coolant through spindle, Filtermist FX6002 oil mist filter 1989, S/N HG60004 [4421] [WB]

ITEMS ON THIS PAGE AVAILABLE FOR IMMEDIATE SALE AND REMOVAL

Email your best offer to info@workingmancapital.com for consideration.

CNC VERTICAL MILLS

MAZAK CNC Mill Mdl. Mazatech V-10 (MT-V-10), Mazatrol CAM M-2 control, travels: X 40, Y 20, Z 20, 4,500 rpm, 60 ATC, (4) 19"x45" pallet system, cat 40, chip conveyor, Filtermist FX4002 mist filtration, BiConn Multiport DNC Remote pendant 2012, S/N 65798 [4304] [WB]

MAZAK CNC Mill Mdl. AJV-25/404, Mazatrol M-32 control, 4-Axis, travels: X 40, Y 20, Z 18, 10,000 rpm, 30 ATC, cat 40, Tsudakoma rotary table Mdl. RNCM-251R, Filtermist, chip conveyor, 1989, S/N 78030[4409] [WB]

RAMBAUDI CNC Mill Mdl. RAM-MATIC 800, twin spindle, Fagor CNC 8070 control, 3-Axis, travels: X 78, Y 32, Z 30, 3,000 rpm, 32"x148" table, 1983, S/N 140673 [4320] [WB]

RAMBAUDI CNC Mill RAM-MATIC 800, Dynapath 9000 control, 5-Axis, travels: X 78, Y 32, Z 32, 2700 rpm, 32"x106" table, 50 taper, S/N 140675 [4521] [WB]



MAZAK CNC VMC Mazatech V-10 (MT-V-10)



MAZAK CNC VMC AJV-25/404



RAMBAUDI CNC VMCs RAM-MATIC 800



TECHLEADER mill model 3VHP



CHEVALIER FSG-1628AD surface grinder

MILLS

TECHLEADER Mill Mdl. 3VHP, 10" x 50" table, 2 axis Heidenhain DRO, 60-4200 rpm, power x, 3 hp, S/N 8941 [WB]

FALCON Mill Mdl. FM-3VKL, 10" x 50" table, 2 axis Heidenhain DRO, 50-4500 rpm, power x, 3 hp, S/N LM82C019 [WB]

MISCELLANEOUS

CHEVALIER FSG-1628AD surface grinder, 16" x 28" mag chuck, auto-downfeed, wheel dresser, paper filtration, S/N G2828003 [WB]

ROTO FINISH vibratory tumbling machine Mdl. OV7EU, approx. 35"x16"x16" rubber lined tub [WB]

COMPAIR 50 hp air compressor Cyclon 475 SR, 1999, S/N F170/0504 [WB]

Auctioneer's Notes:

- Any tooling or vises that may appear in photos or videos taken for promotional purposes are excluded from the auction.
- Exclusive rigging applies
- All subject to prior sale

ONLINE ONLY WEBCAST VIA

BidSpotter.com

CNC LATHES

- DAEWOO** CNC lathe Puma 450A, Fanuc 18-T control, 36" x 64", 18" 3 jaw hyd. chuck, 12 station turret, tailstock, steady rest, 1998, S/N PM450232 [M0058]
- MAZAK** CNC lathe Quick Turn 20, Mazatrol CAM T-2 control, 10" 3 jaw chuck, 22"x44", 6 station turret, tool setter, tailstock, 3000 rpm, chip conveyor, 1984 [M0055]
- TOS** CNC vertical lathe SKJ10B, Fanuc 18-T, 39.5" chuck, 58" swing, 5 station tool holder, chip conveyor, S/N 2212333 [M0050]



DAEWOO CNC lathe Puma 450A



TOS CNC vertical lathe SKJ10B

CNC VERTICAL MILLS

- MAZAK** CNC Mill VQC-15/40, Mazatrol CAM M-2, 16"x36" table, travels: X 22, Y 16, Z 15, 6000 rpm, 16 ATC, cat 40, chip conveyor, 2011, 69544 [M0308]
- MAZAK** CNC Mill TC 20C, Mazatrol M32B control, 20" x 80" table, travels: X 65.35, Y 20.08, Z 20.08, 7000 rpm, (2) 24 ATC, chip conveyor, 8,000 rpm spindle rebuilt in 2007 by Colonial Tool Group, 1995, S/N 114970 [M0301]
- MAZAK** CNC mill, VTC-20B, Mazatrol M32B control, 20"x58" table, travels: X 44.09, Y 20.08, Z 20.08, 7000 rpm, 24 ATC, cat 40, chip conveyor, 1995, [M0307]
- MAZAK** CNC mill, VTC 20B, Mazatrol M32B control, 20" x 60" table, travels: X 44.09, Y 20.08, Z 20.08, 7000 rpm, 24 ATC, cat 40, chip conveyor, 1995, S/N 114160 [M0302]
- KITAMURA** CNC Mill MyCentre 6B, Fanuc 11M control, 25" x 62" table, travels: X 48.03, Y 24.02, Z 24.02, 3500 rpm, 30 ATC, cat 40, est. 1987, S/N 60274 [M0305]
- MITSUBI SEIKI** CNC Mill VS5A, Fanuc 15-M control, 24" x 60" table, travels: X 42.5, Y 25.59, Z 24, 4500 rpm, 30 ATC, cat 50, chip auger, 1989, S/N 421 [M0304]
- CHIRON** CNC mill, FZ-12W, Fanuc OM control, travels: X 19.69, Y 11.81, Z 11.02, 7100 rpm, 12 ATC, dual 20"x12" Pallet changers, chip conveyor, 1988, S/N 102-75 [M0306]



MAZAK CNC VMC VQC-15/40



1 of 3 VTC-20B/C

MAZAK CNC VMC, VTC 20B

GRINDERS

STUDER CNC dual head cylindrical grinder Mdl. S40, Fanuc 16-GC control, travels: X 39.37, Y 4.92, 1520 rpm, wheel diameter range 13" – 16", wheel type EK880H7VX, 1995 sn: 011.0158.60.027, w/ Aeroex ROX-600 oil mist filtration, paper filtration system [M0206]

KELLENBURGER cylindrical grinder Mdl. 1500U, 1549 RPM, wheel diameter range 13" – 16", wheel type EK880H7VX, S/N 32461-2316, w/ SEI CMC2000-S oil mist filtration, paper filtration system [M0203]

JOTES SCHAUDT cylindrical grinder Mdl. E450NP, 1235 RPM, wheel diameter range 16" – 20" paper filtration system, 1990, S/N 801127 [M0201]

TACHELLA MACCHINE OD grinder, Mdl. 1018, grinding wheel speed 33 m/s, max wheel dia 16", 1484 rpm, S/N 192094-5734 paper filtration system



STUDER CNC dual head cylindrical grinder S40



KELLENBURGER cylindrical grinder 1500U

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LATHES

TARNOW lathe Mdl. TUJ50, 22" x 100", 10" 3 jaw chuck, approx. 2" bore, tailstock, toolpost, rpm range 36-1800, 2 steady, spare 16" 4 jaw chuck, S/N 4580

COLCHESTER lathe Mdl. 600, 16" x 50", 9" 3 jaw chuck, 2-1/8" bore, tailstock, toolpost, 25-2000 rpm, S/N LTR50GIR8C/37209 [M101]

STANDARD MODERN lathe Mdl. 1334, 13" x 34", 6" 3 jaw chuck, 1.5" bore, tailstock, 36-1800 rpm, steady rest, S/N n/a [M0102]

HARDINGE lathe Mdl. HLV-H, 10"x20", collet chuck, tailstock, toolpost, 125-3000 rpm, spare collets in cabinet



TARNOW lathe TUJ50, 22" x 100"



KITAMURA CNC VMC MyCentre 6B

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MILLS

TECHLEADER Mill Mdl. 3VHR, 60-4200 rpm, 10" x 50" table, Heidenhain 2 axis DRO, power x, S/N 8944 [M0155]

TECHLEADER Mill Mdl. 3VHR, 60-4200 rpm, 10" x 50" table, Mitutoyo 2 axis DRO, 1996, S/N 8771 [M0154]

EX-CELL-O mill, Mdl. 602, 9"x40" table, Mitutoyo 2 axis dro, 85-4000 rpm, 2 HP, S/N 60210025 [M0150]

CRANES

GORBEL 4,000 lb capacity freestanding crane system, bridge length 22' 8.5", hoist suspension point 16', overall height 19'-2 3/8", runway length including end stops 80' (3'10" stack out), motorized trolley, motorized bridge, 460V, bridge & trolley speed 30/60 fpm, pendant

GORBEL 500 lb capacity freestanding crane system, approx. 75' length, 26' bridge, pendant, hoist

2016 GORBEL 500 lb capacity, ceiling mounted, 60' length, 23' bridge span (20' between rails)

GORBEL Bridge Crane 500 lbs cap., ceiling mounted area coverage approx. 16ft. by 20 ft., two 16' parallel runways, one 20' cross travelling bridge Jib crane, 400 lb capacity, approx. 9' h x 9' jib, 1100 lb cap hoist

2019 ANVER vacuum lift Mdl. M250M-L & L440M4-S6-2/44, 3250 lb cap., max 8' x 6', (4) vacuum heads, S/N S0180014069

2019 (new in box) **ANVER** Vacuum lift Mdl. M100M-L & L100M2-61, 1000 lb capacity, max 8' x 6', two vacuum heads, S/N S0190014372



GORBEL 4,000 lb cap.



SULLAIR 100 HP air compressor

AIR COMPRESSORS

SULLAIR 100 HP air compressor Mdl. V-160, S/N 200603100091

2018 COMPAIR dryer Mdl. CCT500-UQ, 500 scfm, S/N 18R027951 PURO MIDI oil filter

INGERSOLL RAND 50 HP air compressor Mdl. SSR-EP50SE, S/N G3125U95046

PARKER / DOMNICK HUNTER air dryer Mdl. Starlette plus DRD200-A23016014TX, S/N 398169820001

AQUA SEP oil separator

Receiving tank, approx. 10' h x 3' dia

MISCELLANEOUS

SUNNEN precision hone Mdl. MBB1650R, variable pressure, S/N 11044 [M0205]

2004 DIVERSITECH downdraft table Mdl. DD2X4, table dimensions: 36" x 72", 1.5 hp, S/N 82640409163

DUAL DRAW downdraft table, 48" x 72", S/N 96397

2013 GUHRING heat shrink wrapper Mdl. GiSS2000, S/N 7103989 Precision tables w/stands: (1) 80" x 40" x 6", (3) 36" x 24" x 5"

JDEAL vertical bandsaw, 30" throat, 31" x 29" table
Horizontal bandsaw, approx. 16" x 10" capacity



ANVER 4 cup vacuum lift



GORBEL 500 lb cap.



TECHLEADER mill model 3VHR



DIVERSITECH 3' x 6' downdraft table