WEBCAST AUCTION

Bid Online in Real Time, No On-Site Bidding – Please call 224-927-5320 with any questions

America’s Largest Rotary Pump Rebuilder

F.H. Ayer Manufacturing Co.

2015 S. Halsted Street
Chicago Heights, IL 60411

WEBCAST AUCTION: Wednesday, October 14 10:00 am CDT

INSPECTION: Tuesday, October 13 9:00 am - 4:00 pm CDT

CNC Turning Centers • CNC Vertical Machining Center • Lathes • Horizontal Boring Mills
Vertical Turret Lathe • Mills • Drills • Keyseater • Portable Machining System • Band Saws
Metalizing Equipment • Tap Disintegrator • Welders • Straightening & Wheel Presses
Air Compressors • Manlift • Forklifts • Inspection Equipment • Perishable Tooling
Factory Equipment • Trucks • Real Estate • Huge Intellectual Property Offering • MORE!

NEW 2019

NEW 2007

NEW 2011

NEW 2012

Late Model Trucks

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David Muslin License No. 441.001650
Michael L. Ackerman License No. 440.000539
CNC TURNING CENTERS

Mazak Smooth Technology 33" x 83" CNC Turning Center Model Quick Turn 450MY, S/N 296661 (2019),
2000 RPM, 21" 3-Jaw Chuck, Tool Eye, 12-Position Live Tool Turret, Steady Rest, Hydraulic Tailstock, Coolant, Chip Conveyor

1800 RPM, 20" 4-Jaw Chuck, Carriage with T-Slot Cross Slide, Tool Post, Threading, Tailstock, Coolant,
Siemens Sinumerik 828D Basic T CNC & Manual Controls

Mazak Quick Turn 32" x 118" CNC Turning Center Model Nexus 350-2MY, S/N 197908 (2007),
16" 3-Jaw Chuck, 12-Position Live Tooling Turret, Tailstock, Chip Conveyor, Coolant, Mazak Voice Advisor CNC Control

671 hours

New 2019

4,160 hours

New 2015

PPL Auctions Phone: 224.927.5320 www.pplauctions.com
Great Opportunity to bid on Modern Mazak Machines with Low Hours
WEBCAST AUCTION: October 14 at 10:00am CDT

**CNC VERTICAL MACHINING CENTER**
Mazak 4-Axis CNC Vertical Machining Center Model Nexus 700E-II/50, S/N 228782 (2011),
6000 RPM, 27.5” x 80” Work Table, 24-Position ATC, 80” X-Axis, 27.6” Y-Axis, 28.3” Z-Axis, 12” Horizontal 4th Axis, Coolant,
Mazatrol Matrix Nexus Voice Advisor Control
(4) Assorted 12” x 32” Drilled & Tapped Sub-Tables
New 2012

Large Capacity Lathes - (2) 124”, (1) 130”, (1) 240” Between Centers

LATHES • VERTICAL TURRET LATHE
Toolmex FAT 28” x 124” Geared Head Engine Lathe Model TUR 710 X 3000, S/N 120011 (2012), 1400 RPM, 20” 4-Jaw Chuck, Carriage with Cross Slide, Taper, Threading, Tailstock, Coolant, Pan Bed, Newall DRO
Axelson 28” x 80” Geared Head Engine Lathe Model A25, S/N 2477, 555 RPM, 24” 4-Jaw Chuck, Carriage with Cross Slide, Taper, Threading, Tailstock, Coolant, Pan Bed
LeBlond Regal 24” x 240” Geared Head Engine Lathe, S/N 2H847, 5” Spindle Bore, 900 RPM, 24” 4-Jaw Chuck, Carriage with Cross Slide, Taper, Threading, Tailstock, Steady Rests, Pan Bed, Coolant
Toolmex/TUR 630A 24” x 130” Double Chuck Geared Head Engine Lathe, S/N 48761, 1400 RPM, 16” 3-Jaw & 4-Jaw Chucks, Carriage with Cross Slide, Taper, Threading, Tailstock, Steady Rests, Coolant, Pan Bed, Newall DRO
Tarnow 22” x 124” Geared Head Engine Lathe Model TUJ50M/120, S/N 3086 (1996), 16” 4-Jaw Chuck, Carriage with Cross Slide, Taper, Threading, Coolant, Newall DRO
LeBlond Regal 16” x 60” Geared Head Engine Lathe, S/N 80-4764, 1800 RPM, 10” 6-Jaw Chuck, Carriage with Cross Slide, Taper, Threading, Tailstock, Coolant
LeBlond 60” x 96” Geared Head Engine Lathe, S/N N/A, 60” 4-Jaw Chuck, Carriage with Cross Slide, Tailstock, Steady Rest
Dufom 36” Vertical Turret Lathe, S/N 6873 (1979), 36” 4-Jaw Chuck, 40” Under Rail, Pendant Control
HORIZONTAL BORING MILLS • VERTICAL TURRET LATHE
Giddings & Lewis 5" Horizontal Boring Mill Model 70-65-T3X, S/N 410-4-66 (1963), 60” x 122” Work Table, 48” x 60” Air Lift Rotary Table, 60” (est.) Vertical, 3-Axis DRO, with Non-Functioning Tape Reader, Manual Controls, Outboard Support, Right Angle Head
Union 5" Horizontal Boring Mill, S/N 8647, 70-5/8” x 78-1/2” Rotary Table, 108” Vertical, Facing Head, 3-Axis DRO, Outboard Support, Pendant Controls
Tos Varnsdorf 3” Horizontal Boring Mill, 1400 RPM, 39.5” x 44” Manual Rotary Table, Coolant, Trak 3-Axis DRO, Pendant Control
Assorted Long Boring Bars • Assorted Heavy Duty Angle Plates, V-Blocks & Fixtures

MILLS • DRILLS • KEYSEATER
Bridgeport 2 HP Variable Speed Vertical Mill, S/N HJ321571, 9” x 49” Power Feed Work Table, Acu-Rite DRO
Cincinnati Horizontal Mill No. 2MI, S/N 2J2P6E-23, 500 RPM, 10” x 54” Work Table, Power Overarm with Vertical 1500 RPM Head, Coolant
Bridgeport 1 HP Vertical Mill, S/N N/A, 9” x 42” Power Feed Work Table with Vertex Horizontal/Vertical Indexer, DRO
Bridgeport 1 HP Vertical Mill, S/N J27319, 9” x 42” Power Feed Work Table
Fosdick 45” Arm x 12” (est.) Column Sensitive Radial Drill, S/N N/A, 24” x 48” Work Table, Power Table Elevation, T-Slot Base
Claussing 20” Variable Speed Drill Press, with Crank Adjustable Work Table
Delta 20” Drill Press, with Crank Adjustable T-Slot Work Table • Craftsman 16” Drill Press
Morrison 1-1/4” Keyseater Model K, S/N K904740, with Accessories

PORTABLE MACHINING SYSTEM • BAND SAWS
Climax Portable Machining System Model BB500, with Case & Accessories
Johnson Amada 20” Variable Speed Vertical Band Saw Model VAC-500, S/N N/A, 22” Round Vacuum Indexable Work Table, Butt Welder
HEM Horizontal Band Saw Model Cyclone, S/N 1144212, Power Clamp, Coolant, Pendant Control
METALIZING EQUIPMENT • TAP DISINTEGRATOR • WELDERS
Betts & Bridgeford 48” x 240” Metalizing Lathe, S/N 4989, with Solid State Waterfall Dust Collector
Tafa Portable Metalizing Gun Model 30-8B35, with Dual Feed Gun • 48” x 30” x 30” Deep Metalizing Spray Booth, with Power Shaft Rotator
Metco Plasma Spray Gun Model M3, Power Supply with Auto Control Module & Gas System
Electro Arc Portable Tap Disintegrator Model 2S, S/N 14503, with 2-Way Adjustable Support Arm & Cart
Miller 300 Amp Portable Arc Welder Model Goldstar 300SS, with Cables & Clamps • Lincoln Portable Power MIG Welder Model 140C

STRAIGHTENING & WHEEL PRESSES • AIR COMPRESSORS
Ayer 20’ (est.) Sliding Head Hydraulic Shaft Straightening Press, with Remote Hydraulics • Ayer 100 Ton Horizontal Wheel Press
Quincy Rotary Air Compressor Model QS-1245ACA21B, S/N 99451 (66,817 hours)
Quincy 25 HP Dual 2-Stage Skid Mounted Reciprocating Air Compressor, with Receiver Tank

MANLIFT • FORKLIFTS • INSPECTION EQUIPMENT
MEC 700 lb. Electric Manlift Model 3247ES, S/N 10001834 • Yale 10,000 lb. LP Forklift Model GP-100-SBS-115, S/N P-239469
Toyota 5000 lb. LP Forklift Model 42-5FG25, S/N 405FG25-40354, 2-Stage Mast
Faro Arm Portable Measuring Machine (2004), with Granite Top Storage Cart, Software, Computer & Case
Bruker Titan S1-500 Material Analysis Gun (06/2020) • Wilson Rockwell Hardness Tester Model 3JR, S/N 4030
Large Micrometers & Calipers • 36” x 60” Granite Surface Plate, w/ Steel Base • (3) Proftechnik Rotalign Ultra Shaft Alignment Lasers

PERISHABLE TOOLING • FACTORY EQUIPMENT
Perishable Tooling including:
Drills, Taps, Carbide Inserts, Tool Holders, Lathe Tools, Boring Bars, CNC Tool Holders, Milling Cutters, Storage Cabinets
Factory Equipment including:
Machine Vises, Surface Plates, Shop Benches, Tooling Cabinets, Tool Carts, Saw Horses, Hose Reels, Shop Carts, Maintenance Equipment, Scrap Carts, Banding Equipment, Scales, Lifting Equipment, Crane Scale, Power Tools, Stacking Parts Tubs, Flammable Storage Cabinets

Webcast Auction October 14
**MISCELLANEOUS EQUIPMENT**

- Dake 75 Ton Adjustable Bed & Ram H-Frame Hydraulic Shop Press
- Spanco 2 Ton Adjustable Aluminum Portable Gantry, with Electric Chain Hoist
- Vacu-Blast Corporation 100 lb. Portable Sand Blast Pot, with Hose & Vacuum • Pangborn 2-Hole Reach-in Sand Blast Cabinet
- Pro Finish 2-Hole Reach-in Blast Cabinet Model PF2636, S/N 2028
- Brown & Sharpe 8” x 24” Hydraulic Surface Grinder, S/N N/A, Permanent Magnetic Chuck, Coolant • Cataract Bench Lathe, with Carriage
- H-Frame Adjustable Ram & Bed Air/Hydraulic Shop Press • Famco No. 3 Floor Type Compound Mandrel Press
- Atlas Floor Type Compound Mandrel Press • Custom Portable Line Burning Table, with 15’ (est.) Track & Bug-O Line Burner
- Hot Caustic Cleaning Tank, with Exhaust • Valley Equipment Co. 6-Barrel Fluid Distribution Station, with Rack & Pump
- 8’ x 12’ (est.) Forkliftable Portable Office

**Assorted Equipment including:**
- Abrasive Cut-off Saw, Worcester Double End Drill Pointer, Ex-Cell-O Double End Face & Edge Grinder, Double End Edge & Wire Brush Grinder, Heavy Duty Double End Snag Grinder, Double End Tilting Table Tool Grinder, Wilton 6” x 12” Belt/Disc Sander with Dual Tilt Table, 8” Double End Pedestal Grinder, Cincinnati 2 HP Double End Grinder/Wire Brush, 3” Belt Sander, Dewalt 14” Abrasive Chop Saw, (4) MSC Screw & Plumbing Cubby-Hole Cabinets & Drawers, (2) Assorted Induction Bearing Heaters, (2) Acetylene Torch Sets, Dewalt Compound Miter Saw with Bench, (2) Assorted Parts Washing Stations

**TRUCKS**

- 2020 Ford F-250 XL 4x4 Extended Cab Pick-up Truck, VIN 1FTT7X2B66LEC98858, with (3) Tool Boxes, 2,022 miles indicated (#15)
- 2019 Ford F-250 Lariat Super Duty 4x4 Crew Cab Pick-up Truck, VIN 1FTT7W2B62KEG68124, with (3) Tool Boxes, 23,444 miles indicated (#18)
- 2019 Ford F-150 XL Extended Cab Pick-up Truck, VIN 1FTEX1CB9KCC08566, 50,372 miles indicated (#03)
- 2018 Ford F-150 XL Extended Cab Pick-up Truck, VIN 1FTEX1C9JKF88353, 32,512 miles indicated (#17)
- 2017 Ford F-350 Stake Bed Truck, VIN 1FD6F3G61HE628331, 107,530 miles indicated (#2)
- 2016 Ford F-250 Lariat Super Duty 4x4 Extended Cab Pick-up Truck, VIN 1FT7XZB64JGB49208, w/(3) Tool Boxes, 137,232 miles indicated (#16)
- 2015 Ford F-350 Super Duty 4x4 Extended Cab Pick-up Truck, VIN 1FT8X3A68FGA38381, with (3) Tool Boxes, 84,588 miles indicated (#14)

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2015 S. Halsted Street  Chicago Heights, Illinois 60411
- (2) 14’-26’ Clear Height Buildings totaling 32,300 sq. ft. with Overhead Cranes
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- Ample Office Space

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**MISCELLANEOUS EQUIPMENT**

- Late Model Trucks

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Bid on Largest Ever Collection of Drawings & Specifications for Rebuilding Rotary Industrial Pumps to Original Condition
This treasure trove of information, accumulated during the 106 year history of F.H. Ayer Mfg. Co. while serving their customers, is present in a computer stored library and additional books.

Call Joe Prudden at 630-774-6661 for More Information
**WEBCAST AUCTION**

**F.H. AYER MANUFACTURING CO.**

2015 S. Halsted Street
Chicago Heights, IL 60411

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**INSPECTION:** Tues. October 13  9:00 am - 4:00 pm CDT

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**ATTENTION: PLANT MANAGER OR MACHINERY BUYER**

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